

GH Metal Solutions is proud to serve as one of the largest and most comprehensive contract metal fabricators in the Southeast



Our quality and solutions driven GH team would love to assist you with your outsourced metal fabrications needs. Call us today at 256-845-5411!

LASER CUTTING – (23) Flatbed Lasers

- (1) Trumpf TruLaser 5030 Fiber 10,000w 60" x 120"
- (1) Trumpf TruLaser 5030 Fiber 8000w 60" x 120"
- (1) Trumpf TruLaser 3060 Fiber 6000w 100" x 240"
- (3) Trumpf TruLaser 5040 Fiber 5000w 80" x 160"
- (1) Trumpf TruLaser 3030 Fiber 4000w 60" x 120"
- (1) Trumpf TruLaser 3030 Fiber 6000w 60" x 120"
- (1) Trumpf TruLaser 1030 Fiber 3000w 60" x 120"
- (1) Trumpf 3030 3200w CO₂ - 60" x 120"
- (2) Trumpf 3030 4000w CO₂ - 60" x 120"
- (2) Trumpf 3030 5000w CO₂ - 60" x 120"
- (1) Trumpf 3050 5000w CO₂ - 60" x 120"
- (1) Trumpf 4050 5000w CO₂ - 80" x 160"
- (1) Trumpf 5040 5000w CO₂ - 80" x 160"
- (2) Trumpf 3040 5000w CO₂ - 80" x 160"
- (1) Trumpf 3060 4000w CO₂ - 80" x 240"
- (2) Mitsubishi 3015LVPlus 4000w 60" x 120"
- (1) Trumpf 2030 3200w CO₂ - 60" x 120" Automated

LASER PUNCH

- (1) Trumpf 7000L 4000w CO₂ - 60" x 120"

TUBE LASER

- (1) Trumpf Tubematic 5000 3200w CO₂
- (1) Mazak 3D Fabrigear 300 4000w CO₂
- (1) Trumpf TruLaser Tube 7000 3600w CO₂

FINISHING - Paint Line

- E-Coat & Powder Coat
- Optional E-Coat as primer with powder as a top coat
- Mono Rail System
- Max Part Size – 30" x 60" x 90"
- E-Coat type is Powercron 6000 CX from PPG Industries (Black)
- Wash System: 10 stage Zinc Phosphate Conversion Coating Pre-treat System
- Multi-metals pre-treat system with final RO rinse and immersion
- Quality Control Laboratory for guaranteed paint quality and thickness
- Post E-Coat: Two stage RO spray and immersion rinse

FORMING – (20) Press Brakes

Featuring up to 14' bed & 350 US Tons

- (1) TRUMPF TRUBEND 5000 Robotic Bend Cell
- (17) TRUMPF TruBend (40 thru 350 US Tons)
- (2) Toyokoki
- (1) 3 Ring Roller

STAMPING

- 15 + Presses
- Hand Fed – Up to 600 Ton
- Coil Fed – Up to 150 Ton

WELDING

- (11) Mig Welding Booths
- (2) Tig Welding Booths
- (11) Robotic Welders
- (2) Projection Welders
- (2) Spot Welders
- (1) Pem Serter
- (1) Stud Welder

MACHINING - Production Machining

- (3) CNC Vertical Milling Machine
- (2) CNC Drill & Tap
- (2) CNC Lathe (1 Bar Fed)
- (3) Knee/Manual Mill
- (1) Gang Drill
- (1) Radial Drill

TOOL & DIE

- Full tool & die design, build and maintain capabilities
- Complex Tooling - Ag farm Implements, Construction & Shelving
- Design & Build using Solid Works & Gibbs Cam Software

ENGINEERING

- KIP 2050 Scanner – Used to Digitize large prints
- SolidWorks 2016 – True modeling Software
- MieTrak ERP System – Inventory control and scheduling software system
- 2 Faro Gage CMMs and Fabrivation digital scanner – Reverse Engineering Tools.

A Division of



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FORT PAYNE DECATUR CHARLESTON

